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Picatinny Arsenal
24 January 1945

TECHNICAL REPORT NO. 1493

Action of Explosives on Metals Used in Ammunition.

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SYNOPSIS

The fourth and final examination has been made of the metal strips of copper, brass, aluminum, stainless steel, mild steel, mild steel coated with acid-proof black paint and mild steel plated with copper, cadmium, nickel and zinc after storage for two years at atmospheric temperature and 50°C. in contact with the explosives PETN, 50/50 Pentolite, Haleite, 60/40 Ednatol, 75/25 Tetrytol and RDX Compositions A and B, both dry and containing approximately 0.5 percent moisture.

After two years of continuous storage, the dry explosives had little or no effect on any of the metals. The action of the moist explosives on these same metals varied from a light to a heavy tarnishing effect with the exception of moist Haleite and 60/40 Ednatol, which had a decidedly heavier corrosive action on all metals except stainless steel.

While stainless steel and aluminum appear to be the most corrosion-resistant of the metals considered in this series of tests, it is considered that all the other metals similarly tested in this series are satisfactory for use in ammunition with respect to this characteristic, provided there is no increase in the maximum moisture content as allowed by the present specifications for the explosives studied.

This report also contains the results of similar tests made using magnesium metal and a magnesium-aluminum alloy, J-1. In addition to the explosives listed above, these metals were stored in contact with TNT, 50/50 Anatol, Lead Azide and Black Powder. Observations at the end of eighteen months storage indicate, as with the other metals, that the dry explosives, except 50/50 Anatol, had little effect on these two metals, while the moist explosives had effects ranging from a light tarnishing to a heavy corrosive action. Dry Anatol had a decided corrosive action on both of these metals.

It is considered that both magnesium and the magnesium-aluminum alloy, J-1, are also satisfactory for use in ammunition components with all the explosives tested in this study except Anatol.

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Action of Explosives on Metals Used in Ammunition.

INTRODUCTION:

1. Tests have been continued to determine the action of a group of seven relatively new high explosives, which have been standardized for military use, on ten different metals and plated metals commonly used in the manufacture of ammunition. These metals were examined after six, twelve and eighteen months of storage under different conditions and the observations made at those times were given in previous reports (Ref. A, B, C). This report gives the results of the fourth series of observations, made after two years of storage. This is the final series and completes the work under this program.

2. Subsequent to the initiation of the above series of tests, it was requested (Ref. D) that similar tests be made using magnesium metal and a magnesium-aluminum alloy, J-1, supplied by the Ordnance Office. These two metals were stored in contact with TNT, 50/50 Amatol, Lead Azide and Black Powder, in addition to the seven explosives referred to above. This report gives the observations made of these two metals after storage for eighteen months.

OBJECT:

3. To determine the corrosive action of seven different explosives, both dry and containing approximately 0.5 percent moisture, on ten different metals and plated metals after storage for two years at both atmospheric temperature and 50°C.

4. To determine the corrosive action of eleven different explosives on magnesium metal and a magnesium-aluminum alloy, J-1, when stored under similar conditions for eighteen months.

RESULTS:

5. The results of observations of the condition of the metals after storage for two years in contact with both dry and moist explosives are given in detail in Tables I-IV. These may be summarized as follows:

- a. Dry PETN, Haleite and 75/25 Tetrytol showed no action on any of the metals, either at atmospheric temperature or 50°C.
- b. Dry 60/40 Ednatol and RDX Compositions A and B, at both atmospheric temperature and 50°C., had a slight tarnishing action on some of the metals. Dry 50/50 Pentolite appeared to have a slight tarnishing action only on zinc plated steel at 50°C.
- c. Moist PETN, 50/50 Pentolite, 75/25 Tetrytol and RDX Compositions A and B all affected some of the metals slightly.
- d. Moist Haleite and 60/40 Ednatol had no action on stainless steel or aluminum at atmospheric temperature or on stainless steel at 50°C., while at the higher temperature, the aluminum strips in contact with these two explosives had a very few scattered spots of corrosion. The tests of the action of these two explosives when moist on the other metals used in this study were discontinued at the end of one year of storage because of the definite, heavy corrosion.
- e. Stainless steel resisted the action of all the explosives under all

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conditions. Aluminum appears to be the next best corrosion-resistant metal.

6. The results of eighteen months storage of magnesium and magnesium-aluminum alloy with different explosives are given in Tables V-VIII. These may be summarized as follows:

- a. Dry Haleite, 60/40 Ednatol and RDX Composition A had only a very slight tarnishing action on magnesium, while dry 50/50 Anatol had a considerably greater corrosive action on this metal. The remaining dry explosives had no effect, either at atmospheric temperature or 50°C.
- b. Dry Haleite, Tef, RDX Composition A, 60/40 Ednatol and 75/25 Tetrytol all had a slight tarnishing effect on the magnesium-aluminum alloy. As in the case of magnesium, dry 50/50 Anatol showed a decidedly heavy action on the alloy. The remaining dry explosives had no effect on this metal, either at atmospheric temperature or 50°C.
- c. Both metals were affected to some extent by all the moist explosives except lead azide, which had no effect on the magnesium-aluminum alloy.

DISCUSSION OF RESULTS:

7. The observations made of the metals after two years of storage are given in Tables I-IV. The results of all previous observations are also included in these tables. The data given in Tables I and II would indicate that the dry explosives used in this study had little if any effect on any of the metals used. Such action by the dry explosives as has been noted was only a tarnishing affect.

8. The data given in Tables III and IV indicate that these same metals, except stainless steel, aluminum, and mild steel, coated with acid-proof black paint were more affected by the moist explosives. With the exception of moist Haleite and 60/40 Ednatol, this action was generally an increase in tarnishing action. A number of cases, which have been noted in the footnotes of the tables, were found in which a small amount of spotted corrosion appeared above the level of the explosive as well as where the explosive had been in contact with the metal. It is believed that a considerable degree of this type of corrosion was the result of the moisture alone which was originally contained in the explosives. Controlled laboratory tests at elevated temperature, in which each of the metals was partly immersed in a test tube containing distilled water showed that this spotted corrosion would occur due to the moist atmosphere. This was not true in the cases of moist Haleite and 60/40 Ednatol, both of which had a very heavy corrosive action on most of the metals tested, as shown in Tables III and IV. However, it should be noted that Haleite is a non-hygroscopic material, and if dried as prescribed for loading into fuze or shell components, should have no corrosive action on any metal used. In addition to the results reported here, it has been shown that the stability of dry Haleite was not affected and no corrosion occurred after the explosive was stored for one year at 50°C. in pressed condition in copper and aluminum detonator cups (Ref. C), and when stored loose in contact with steel, brass and aluminum for two and one-half years at 50°C. (Ref. E).

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9. The present specifications for the explosives tested in this study allow a maximum moisture content of 0.10-0.15 percent, depending upon the explosive. It is indicated by these tests that no corrosion difficulties should be encountered with the explosives and metals listed in Tables I to IV as long as the moisture content at the time of loading is kept below the maximum allowable.

10. The data given in Tables V-VIII likewise show that the dry explosives, with the exception of 50/50 Amatol, have had little or no action on the magnesium or magnesium-aluminum alloy. However, moist Hulsite, 60/40 Ednatol, 50/50 Amatol and TNT have had a definite, heavy corrosive action on both of these metals. In several cases using moist explosives, spotted corrosion was noted on that part of the magnesium strip not in direct contact with the explosive. This may partially be due to the moisture only, since a strip of magnesium partly immersed in distilled water and stored at an elevated temperature became blackened. Both of these metals appear to be less corrosion-resistant than any of the metals given in Tables I-IV. Aluminum, in particular is far superior in this respect to either magnesium or the magnesium-aluminum alloy. Inasmuch as there has been no significant change in the condition of these metals during the last year of storage, continuation of this series of tests is unnecessary.

CONCLUSIONS:

11. Two year storage tests indicate that (1) the explosives tested, when in a dry state, have little or no effect on any of the metals used in this series of tests, and (2) the same explosives containing 0.50 percent moisture have slightly greater effects, this being particularly marked in the cases of Hulsite and Ednatol.

12. Eighteen months storage tests of magnesium and a magnesium-aluminum alloy indicate that (1) the dry explosives used in this particular series, with the exception of Amatol, have little effect, if any on these two metals and (2) the same explosives containing 0.50 percent moisture have a somewhat greater effect, this being especially marked in the cases of TNT, Amatol, Hulsite and Ednatol. However, from the data it is apparent that the magnesium and magnesium-aluminum alloy are more susceptible to the action of moist explosives than the other metals tested.

13. Aluminum and stainless steel are the most corrosion-resistant of the metals tested.

RECOMMENDATIONS:

14. It is recommended that all the metals which have been in storage for two years be considered satisfactory for use in ammunition with the explosives tested, provided there is no increase in the maximum allowable moisture content as now specified for these explosives.

15. Subject to the same condition, it is recommended that magnesium and the magnesium-aluminum alloy, J-1, be considered satisfactory for use in ammunition with the explosives tested except Amatol.

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EXPERIMENTAL
PROCEDURE:

15. The procedure for the storage of the metals referred to in Tables I-VIII has already been reported.

REFERENCES:

- A. Picatinny Arsenal Technical Report No. 1325.
- B. Picatinny Arsenal Technical Report No. 1358.
- C. Picatinny Arsenal Technical Report No. 1451.
- D. OO 400.112/3733; PA 471/1496-305.
- E. Picatinny Arsenal Technical Report No. 1395.

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24 January 1945

Key to Symbols Used in Recording Corrosions

- VS = very slight corrosion, indicated by a light tarnishing of the metal only.
S = slight corrosion, indicated by a heavy tarnishing of the metal, and may be accompanied by one or two small spots of rust or other indications of showing signs of deeper action.
C = considerable corrosion, indicated by pitting or rusting to an appreciable extent.
H = heavy corrosion.
VH = very heavy corrosion.
A blank space indicates no action.

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Table I
Action of Dry Explosives on Metals after Storage for Two Years at
Atmospheric Temperature.

	PMTN			Maleite			60/40 Metal			75/25 Isotriol			50/50 Pentolite			RDX Composition %			RDX Composition %		
	g	mg	mm.	g	mg	mm.	g	mg	mm.	g	mg	mm.	g	mg	mm.	g	mg	mm.	g	mg	mm.
Copper	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Brass	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Aluminum	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Steel, mild	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Steel, stainless	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Steel, stainless plated	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Steel, copper plated	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Steel, nickel plated	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Steel, zinc plated	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Steel, acid-proof black paint	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

A. Denotes a change in color of that portion of
the metal above the level of the explosive.

Action of Labor Explores on to also after Storage for Two Years at
Storage of Explosives

	6		12		18		24		36		48		72		96		144		288		576		1152		2304		4608		9216		18432		36864		73728		147456		294912		589824		1179648		2359296		4718592		9437184		18874368		37748736		75497472		150994944		301989888		603979776		1207959552		2415919104		4831838208		9663676416		19327352832		38654705664		77309411328		154618822656		309237645312		618475290624		1236950581248		2473901162496		4947802324992		9895604649984		19791209299968		39582418599936		79164837199872		158329674399744		316659348799488		633318697598976		1266637395197952		2533274790395904		5066549580791808		10133099161583616		20266198323167232		40532396646334464		81064793292668928		162129586585337856		324259173170675712		648518346341351424		1297036692682702848		2594073385365405696		5188146770730811392		10376293541461622784		20752587082923245568		41505174165846491136		83010348331692982272		166020696663385964544		332041393326771929088		664082786653543858176		1328165573307087716352		2656331146614175432704		5312662293228350865408		10625324586456701730816		21250649172913403461632		42501298345826806923264		85002596691653613846528		17000519338330722769152		34001038676661445538304		68002077353322891076608		136004154706645782153216		272008309413291564306432		544016618826583128612864		1088033237653166257225728		2176066475306332514451456		4352132950612665028902912		8704265901225330057805824		17408531802450660115611648		34817063604901320231223008		69634127209802640462446016		139268254419605280924892032		278536508839210561849784064		557073017678421123699568128		1114146035356842247399136256		2228292070713684494798272512		445658414142736898959655008		891316828285473797919310016		1782633656570947595838620032		3565267313141895191677240064		7130534626283790383354480128		14261069252567580766708960256		28522138505135161533417920512		57044277010270323066835841024		114088554020540646133671682048		228177108041081292267343364096		456354216082162584534686728192		912708432164325169069373456384		1825416864328650338138768912768		3650833728657300676277538825536		7301667457314601352555077651072		14603334914629202705110155302144		29206669829258405410220310604288		58413339658516810820440621208576		116826679317033621640881244417152		233653358634067243281762488834304		467306717268134486563524977668608		934613434536268973127049955337216		1869226869072537946254099106674304		3738453738145075892508198213336608		7476907476290151785016396426673216		14953814952580303570032792853346304		2990762990516060714006558570672608		598152598103212142801311714134522112		119630519620642428560262342826844224		239261039241284857120524685653688448		478522078482569714241049371307376896		957044156965139428482098742614757376		191408831393027856964197748522914752		38281766278605571392839549704583504		76563532557211142767909940409167008		153127065114422285535819880818334016		306254130228844571071639761636668032		612508260457689142134279523273336064		1225016520915378282685590446466672096		245003304183075656537118089293334016		490006608366151313074236177586668032		980013216732302626148472355173336064		196002643346460525229684471046672096		3920052866929210504593	
	Material	6	12	18	24	36	48	72	96	144	288	576	1152	2304	4608	9216	18432	36864	73728	147456	294912	589824	1179648	2359296	4718592	9437184	18874368	37748736	75497472	150994944	301989888	603979776	1207959552	2415919104	4831838208	9663676416	19327352832	38654705664	77309411328	154618822656	309237645312	618475290624	1236950581248	2473901162496	4947802324992	9895604649984	19791209299968	39582418599936	79164837199872	158329674399744	316659348799488	633318697598976	1266637395197952	2533274790395904	5066549580791808	10133099161583616	20266198323167232	40532396646334464	81064793292668928	162129586585337856	324259173170675712	648518346341351424	1297036692682702848	2594073385365405696	5188146770730811392	10376293541461622784	20752587082923245568	41505174165846491136	83010348331692982272	166020696663385964544	332041393326771929088	664082786653543858176	1328165573307087716352	2656331146614175432704	5312662293228350865408	10625324586456701730816	21250649172913403461632	42501298345826806923264	85002596691653613846528	17000519338330722769152	34001038676661445538304	68002077353322891076608	136004154706645782153216	272008309413291564306432	544016618826583128612864	1088033237653166257225728	2176066475306332514451456	4352132950612665028902912	8704265901225330057805824	17408531802450660115611648	34817063604901320231223008	69634127209802640462446016	139268254419605280924892032	278536508839210561849784064	557073017678421123699568128	1114146035356842247399136256	2228292070713684494798272512	445658414142736898959655008	891316828285473797919310016	1782633656570947595838620032	3565267313141895191677240064	7130534626283790383354480128	14261069252567580766708960256	28522138505135161533417920512	57044277010270323066835841024	114088554020540646133671682048	228177108041081292267343364096	456354216082162584534686728192	912708432164325169069373456384	1825416864328650338138768912768	3650833728657300676277538825536	7301667457314601352555077651072	14603334914629202705110155302144	29206669829258405410220310604288	58413339658516810820440621208576	116826679317033621640881244417152	233653358634067243281762488834304	467306717268134486563524977668608	934613434536268973127049955337216	1869226869072537946254099106674304	3738453738145075892508198213336608	7476907476290151785016396426673216	14953814952580303570032792853346304	2990762990516060714006558570672608	598152598103212142801311714134522112	119630519620642428560262342826844224	239261039241284857120524685653688448	478522078482569714241049371307376896	957044156965139428482098742614757376	191408831393027856964197748522914752	38281766278605571392839549704583504	76563532557211142767909940409167008	153127065114422285535819880818334016	306254130228844571071639761636668032	612508260457689142134279523273336064	1225016520915378282685590446466672096	245003304183075656537118089293334016	490006608366151313074236177586668032	980013216732302626148472355173336064	196002643346460525229684471046672096	3920052866929210504593																																																																																																																																											

The following are to be used in addition to the general classifications given under "Key to Symbols":

1. Densities than in color of with above level of explosive.
2. Denotes a heavy tarnishing due to actual corrosion or pitting of the metal.
3. Denotes a few corrosive spots over entire surface of metal; no tarnishing anywhere.
4. Tests discontinued after one year of storage.
5. Denotes a few corrosive spots only now in contact with explosive; no tarnishing of rest of metal.

Table II

Action of Moist Environments on Metals After Storage for Two Years at 25°C.									
Metal		10/40/60		10/40/60		10/40/60		10/40/60	
Metal		10/40/60		10/40/60		10/40/60		10/40/60	
Copper	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60
Brass	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60
Aluminum	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60
Steel, mild	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60
Steel, stainless	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60
Steel, cadmium plated	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60
Steel, copper plated	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60
Steel, nickel plated	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60
Steel, zinc plated	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60
Steel, solid-proof black paint	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60	10/40/60

1. Indicates change in color of metal above level of exposure.
2. Indicates a heavy tarnishing only, not an actual corrosion or pitting of metal.
3. Indicates a fine weathering, small rust spots over entire surface of metal, no tarnishing.
4. Indicates a fine weathering after one year of storage.
5. Indicates a fine corrosive spots only when in contact with explosive; no tarnishing on any part of metal.
6. Indicates roughening of surface of paint layer.

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Table V

Action of Dry Explosives on Magnesium Metal.

	Atmospheric Temperature					50°C.				
	One Month	Three Months	Six Months	Twelve Months	Eighteen Months	One Month	Three Months	Six Months	Twelve Months	Eighteen Months
PEM	-	-	-	-	-	-	-	-	-	-
Halite	-	-	VS	VS	VS	VS	VS	VS	VS	VS
TNT	-	-	-	-	-	-	-	-	-	-
RDX Composition A	-	-	-	-	-	-	-	-	-	-
RDX Composition B	-	-	-	-	-	-	-	-	-	-
50/50 Amatol	SL	SL	SL	SL	SL	SL	SL	SL	SL	SL
50/50 Pentolite	-	-	-	-	-	-	-	-	-	-
60/40 Amatol	-	-	VS	VS	VS	-	-	VS	VS	VS
75/25 Retrytol	-	-	-	-	-	-	-	-	-	-
Black Powder	-	-	-	-	-	-	-	-	-	-
Lead Azide	-	-	-	-	-	-	-	-	-	-

1. Brownish crystalline growth on metal; Amatol a dark brown in color.

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Table VI

Action of Dry Explosives on Magnesium-Aluminum Alloy, J-1.

	Atmospheric Temperature					
	One Month	Three Months	Six Months	Twelve Months	Eighteen Months	24 Months
PETN	-	-	-	-	-	-
Hexite	VS	VS	VS	VS	VS	VS
TNT	-	-	-	-	-	-
EMI Composition A	VS	VS	VS	VS	VS	VS
EMI Composition B	CL	CL	CL	CL	CL	CL
50/50 Astrotol	-	-	-	-	-	-
50/50 Pentolite	VS	VS	VS	VS	VS	VS
60/40 Minatol	-	-	-	-	-	-
75/25 Tetrytol	-	-	-	-	-	-
Black Powder	-	-	-	-	-	-
Lead Sulfide	-	-	-	-	-	-

	50°C.					
	One Month	Three Months	Six Months	Twelve Months	Eighteen Months	24 Months
PETN	-	-	-	-	-	-
Hexite	VS	VS	VS	VS	VS	VS
TNT	-	-	-	-	-	-
EMI Composition A	VS	VS	VS	VS	VS	VS
EMI Composition B	-	-	-	-	-	-
50/50 Astrotol	H	H	H	H	H	H
50/50 Pentolite	VS	VS	VS	VS	VS	VS
60/40 Minatol	VS	VS	VS	VS	VS	VS
75/25 Tetrytol	-	-	-	-	-	-
Black Powder	-	-	-	-	-	-
Lead Sulfide	-	-	-	-	-	-

1. Crystalline growth on metal; astrotol dark brown in color.

2. Denotes heavy tarnishing only.

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Table VII

Action of Moist Explosives on Magnesium Metal.

	Atmospheric Temperature									
	One Month		Three Months		Six Months		Twelve Months		Eighteen Months	
PTM	VS	S1	S1	S1	S1	S1	S1	S1	S1	S1
Kaleite	VH	VH	VH	VH	VH	VH	VH	VH	VH	VH
TUF	H	H	H	H	H	H	H	H	H	H
EDX Composition A	S	S	S	S	S	S	S	S	S	S
EDX Composition B	S	S	S	S	S	S	S	S	S	S
50/50 Anatol	H	H	H	H	H	H	H	H	H	H
50/50 Pentolite	S	S	S	S	S	S	S	S	S	S
60/40 Elnatol	H	H	H	H	H	H	H	H	H	H
75/25 Tetrytol	S	S	S	S	S	S	S	S	S	S
Black Powder	-	-	-	-	-	-	-	-	-	-
Lead Azide	-	-	-	-	-	-	-	-	-	-

1- Denotes heavy tarnishing only.

2- Spots of corrosion over entire surface of metal strip.

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Table VIII

Action of Molat Explosives on Magnesium-Aluminum Alloy, J-1.

	Atmospheric Temperature											
	One Month			Three Months			Six Months			Twelve Months		
	VS	SL	SL	SL	SL	SL	SL	SL	SL	SL	SL	SL
PCB	VH	VH	VH	VH	VH	VH	VH	VH	VH	VH	VH	VH
Exelite	VH	VH	VH	VH	VH	VH	VH	VH	VH	VH	VH	VH
Exp	-	VS	VS	VS	VS	VS	VS	VS	VS	VS	VS	VS
Exp Composition A	S	SL	SL	SL	SL	SL	SL	SL	SL	SL	SL	SL
Exp Composition B	VH	VH	VH	VH	VH	VH	VH	VH	VH	VH	VH	VH
50/50 Antol	VS	VS	VS	VS	VS	VS	VS	VS	VS	VS	VS	VS
50/50 Pentolite	H	H	H	H	H	H	H	H	H	H	H	H
50/50 Antistol	VS	SL	SL	SL	SL	SL	SL	SL	SL	SL	SL	SL
75/25 Tetrytol	-	-	-	-	-	-	-	-	-	-	-	-
Black Powder	-	-	-	-	-	-	-	-	-	-	-	-
Lead Aside	-	-	-	-	-	-	-	-	-	-	-	-

1. Denotes heavy tarnishing only.